



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4635-042
Job Sheet 202531



Part No: D4635-042 **Job Qty:** 1 pcs
Part Name: Fwd Ceiling Panel Assembly, RH

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 10/30/19 **Job Tracking No:**
Due Date: 11/15/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG D4635 REV.G SHEETS 3,4 IPP Rev. A 12/08/09 New Issue DL IPP Rev B 12/11/08 Doc Release DL IPP Rev. C Dwg. Update 13/07/09 DL verif:DD IPP Rev D Dwg Update 13/12/09 DL Ipp Rev. E Dwg Update 14/01/09 DL IPP Rev. F Dwg. Update 15/01/27 DL IPP REV:G 19.05.14 AS PER DWG REV.G DD VERF:DP
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/15/19		0.00	1.00	Small Fab - 1		DAS 58 9-89 NOV 18 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	11/15/19		0.00	0.00	QC 5 - 10		DAS 68 9-89 NOV 27 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/15/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	DAS
					Packaging 3 - 25 - B4B	78 NOV 27 2019
					Packaging 3 - 26 - B4B	9-89
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	11/15/19	0.00 0.00		QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21 NOV 27 2019
					QC 21 - SA - 53	NOV 27 2019

Part Op 100 - (Small Fab) *** APPLY A 3/16" SEAM OF PLASTIC WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF
Descriptions: LIGHT, LET DRY FOR ONE HOUR*** PLASTIC WELD 2 BATCH. 1- Assemble as per Dwg
D4635-042 2- Install No Smoking & Seat belt symbols 3- Install led lights 4- Install air valves 5-Install wiring harness
120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location:)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4635-142	Fwd Ceiling Replacement Panel Assembly, RH	1 pcs (1 ea)	100-Small Fab - 1	5229585
D4646-1	Plenum Cap Assembly	2 pcs (2 ea)	100-Small Fab - 1	5163468
D4652-7	Air Valve	2 pcs (2 ea)	100-Small Fab - 1	5234503
D4655-1	Speaker	2 pcs (2 ea)	100-Small Fab - 1	5122224
D4708-9	Lanyard	2 pcs (2 ea)	100-Small Fab - 1	5001X56
D4728-042	RH Cabin Speaker #1	1 pcs (1 ea)	100-Small Fab - 1	5134508
D4728-044	RH Cabin Speaker #2	1 pcs (1 ea)	100-Small Fab - 1	5171238
D4743-1	Speaker Grill	2 pcs (2 ea)	100-Small Fab - 1	5121539
MS21044-N08	Nut	8 Ea (8 ea)	100-Small Fab - 1	50507844
MS21919-WDG8	Clamp	6 Ea (6 ea)	100-Small Fab - 1	5120131
MS24693-BB51	Screw	8 Ea (8 ea)	100-Small Fab - 1	503401
NAS1149DN832J	Washer	8 Ea (8 ea)	100-Small Fab - 1	5185074

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4635-142	1	0	0
	D4646-1	2	37	0
	D4652-7	2	0	0
	D4655-1	2	29	0
	D4708-9	2	48	0
	D4728-042	1	13	0
	D4728-044	1	12	0
	D4743-1	2	33	0
	MS21044-N08	8	157	0
	MS21919-WDG8	6	131	0
	MS24693-BB51	8	661	0
	NAS1149DN832J	8	500	0
Part Specifications				
Specifications could not be found.				

Plex 10/30/19 8:08 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation		Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐							
						Completed By			
						Lead hand / Supervisor			
						QC / QA Coordinator			